




<p>FEEDER I/O</p> 	<p>L W S - V - P</p>	<p>4 digital inputs per feeder</p> <ul style="list-style-type: none"> - Start - Grav - Vol Switch - Refill stop - Release
		<p>4 digital exits per feeder</p> <ul style="list-style-type: none"> - Operation - Alarm - Refill - Release drive
	<p>W B F - M</p>	<p>4 digital inputs per feeder</p> <ul style="list-style-type: none"> - Start - Grav - Vol Switch - External Alarm - Release
		<p>4 digital exits per feeder</p> <ul style="list-style-type: none"> - Operation - Alarm - LOW LOAD/Belt load limit - Release drive
<p>LINE I/O</p> 	<ul style="list-style-type: none"> - Line start - Line stop - Set point Ramp Up - Set point Ramp Down - Analog Set point setting - Analog Actual value output - Alarm level 0 to Alarm level 3 	
<p>HOST-LINK</p> 	<ul style="list-style-type: none"> - MODBUS TCP-Standard protocol - PROFI-BUS Standard protocol - S7 Industrial Ethernet protocol 	
	<p>Interface to</p> <ul style="list-style-type: none"> - BERSTORFF - COPERION - LEISTRITZ - BSG - XANTEC - THEYSOHN - NORIS - EMERSON - SIEMENS - MARIS 	